

Aquawood Covapro 40

5029

Water-based, **silk gloss, covering finishing coat** for **wooden windows and front doors** for industrial and professional use
It has been matched as a system with a **3-coat structure**

PRODUCT DESCRIPTION

General

Water-based, silk gloss, opaque finishing coat with excellent weathering resistance and permanent elasticity. The product is characterized by a high level of block resistance, very good impact strength, quick resistance to water, short drying times and good feel of the surface. Good firmness on vertical surfaces combined with optimal flow. Particularly low number of micro-bubbles with airless spray application as a result of highly active de-foaming and de-aerating agents.

The product is formulated without the addition of biocidal active agents to protect against blue stain and wood-destroying fungi.

Special properties and standards



- **DIN 53160-1 bzw. DIN 53160-2** Perspiration and saliva proof properties
- **ÖNORM EN 71-3** Safety of toys; migration of certain elements (free of heavy metals)
- Meets the criteria of **baubook "Ecological invitation to tender"**
- KOMO® product certificate FILM FORMING MID- AND TOP-COAT SYSTEMS ON TIMBER
- **French ordinance DEVL1104875A** regarding the marking of construction coating products for their emission of volatile pollutants: A+

Application area



- For dimensionally stable timber components for exterior and interior use, such as e.g. wooden windows and front doors, etc.
- For humid areas (e.g. indoor pools) only with a special coating system.
- For non-dimensionally stable timber components we recommend Pullex Color 50530 ff or Pullex Aqua-Color 53331 ff.
- Please observe the relative technical data sheets of the products

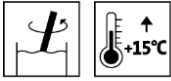
02-21 (supersedes 07-20) ZKL 5029

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Our instructions for use are based on knowledge available currently and shall guide the buyer/user to the best of one's knowledge, but, however, must be clarified for the areas of application and processing conditions on a case-to-case basis. The buyer/user is responsible for deciding on the suitability and use of the delivered product, which is why it is recommended to produce a sample to check the suitability of the product. Our general terms and conditions of sale are otherwise applicable. All previous data sheets are rendered invalid with the issue of this one. Rights reserved for the modification of the container sizes, colour shades and degrees of gloss available.

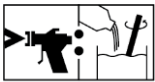
PROCESSING

Instructions for use



- Please stir the product before use. However, prevent entry of air while stirring.
- The temperature of the product and object, and the room temperature must be at least + 15 °C.
- The optimal conditions for use are between 15 – 25 °C with a relative atmospheric humidity between 40 – 80 %.
- Too high dry film thicknesses beyond around 120 µm reduce the diffusion capacity and should thus be avoided.
- Sealants must be compatible with the coat and may only be applied once the paint has dried through. Sealing profiles with plasticizers tend to stick together in combination with paints. Please only use those types that have been tested.
- When changing from Aquawood Covapro 40 5029 to other water-based paint systems, care must be taken to adequately clean the pipes and spray equipment, preferably with warm water.
- Please follow our **ARL 300 - Working guideline for coating dimensionally stable and limited dimensionally stable construction elements - General part** along with all standards and guidelines for window construction.

Application technique



| Application method | Airless | Airless air-supported (Airmix, Aircoat, etc.) | Cup gun |
|---|--|---|-----------|
| Spray nozzle (ø mm) | 0.28 or 0.33 | 0.28 or 0.33 | 1.8 – 2.0 |
| Spray nozzle (ø inch) | 0.011 or 0.013 | 0.011 or 0.013 | - |
| Spraying angel (degrees) | 20 – 40 | 20 – 40 | - |
| Spraying pressure (bar) | 80 – 100 | 80 – 100 | 3 – 4 |
| Atomized air (bar) | - | 0,5 – 1,5 | - |
| Spraying distance (cm) | approx. 25 | | |
| Thinner | water | | |
| Thinner amount added in % | 0 – 5 | 0 – 5 | 10 |
| Wet film (µm) | 150 – 300 depending on the intermediate coat | | |
| Yield per application (g/m ²) ¹⁾ | 300 – 600 depending on the intermediate coat | | |
| Dry film complete coating system (µm) | 100 up to max. 120 | | |
| ¹⁾ Yield including addition of thinner and loss while spraying | | | |

The shape, the properties and moisture of the substrate affect the consumption/yield. Accurate values for consumption must be obtained by applying trial coats in advance.

Drying times
(at 23 °C and 50 % rel. humidity)



| | |
|---|------------------------|
| Dust-dry (ISO 1517) | after approx. 1 hour |
| Tack-free | after approx. 3 hours |
| Stackable with PE fine foam spacers at room temperature: | after approx. 5 hours |
| Stackable with PE fine foam spacers after forced drying: 20 min flash-off zone 90 min drying stage (35– 40 °C) 20 min. cooling phase | after approx. 130 min. |

The figures given above are reference values. The drying time depends on the type of substrate, coat thickness, temperature, air exchange and relative atmospheric humidity.

Lower temperatures and/or high level of atmospheric humidity can increase the drying time.

Avoid direct sunlight (very quick drying).

Cleaning the working equipment



With water immediately after use.

To remove dried paint residues, we recommend using ADLER Aqua-Cleaner 80080 (diluted 1:1 with water).

SUBSTRATE

| | |
|---------------------------|---|
| Type of substrate | Wood in accordance with the guidelines for window construction. |
| Substrate property | The substrate must be dry, clean, capable of holding the paint, free from separating substances such as grease, wax, silicone, resin etc. and free from wood dust, as well as tested for suitability for coating. |
| Wood moisture | 13 % +/- 2 % |

COATING SYSTEM

| | |
|--------------------------|---|
| General | The following coating systems are exemplary. KOMO-certified coating systems can be found under: https://www.komo.nl/certificaten/33392/ |
| Impregnation | 1 x Aquawood Primo A2 5452 Intermediate drying: approx. 4 hours Use wood preservatives safely. Always read the label and observe the relative technical data sheets of the products before use. |
| Intermediate coat | 1 x Aquawood Intercare ISO 5503 or 1 x Aquawood Intercare SQ 5522 or 1 x ADLER Acryl-Fensterfüller HighRes 5501 Intermediate drying: approx. 4 hours Please observe the relative technical data sheets of the products. |

Intermediate sanding

Grit size 220 – 280
Remove sanding dust.

Finishing coat

1 x Aquawood Covapro 40 5029

For front doors:

An additional application of Aquawood Protect 5128 is necessary (colourless two-component varnish).

Please observe the relative technical data sheets of the products.

MAINTENANCE AND RENOVATION

Maintenance and renovation

The durability depends on several factors: these include particularly the type of weathering, constructional protection, mechanical stress and the choice of colour applied. To obtain long durability, preservation work is necessary in time. Therefore, we recommend annual maintenance.

Cleaning with ADLER Top-Cleaner 7208. Maintenance with ADLER Top-Care 7227 in the package ADLER Window Care-Set 7229.

Please observe the relative technical data sheets of the products.

Please follow our **ARL 304 - Working guideline for coating dimensionally stable and limited dimensionally stable construction elements - Maintenance and renovation.**

ORDERING INFORMATION

Size of trading unit

5 kg, 10 kg, 20 kg

Colour shades / degrees of gloss

| | |
|----------|------------|
| RAL 9010 | 5029009010 |
| RAL 9016 | 5029009016 |



Colour shades can be obtained using the **ADLER colour mixing system ADLERMIX.**

Base coat:

Base W10 5029000010

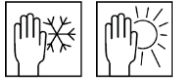
Base W30 5029000030

- In order to ensure uniformity of the colour shade, use only material having the same batch number on a given surface.
- It is recommended to prepare a trial colour sample on the original substrate using the coating system selected in order to assess the final colour shade.

Supplementary products

Aquawood Primo A2 5452
 Aquawood Protect 5128
 Aquawood Intercare ISO 5503
 Aquawood Intercare SQ 5522
 ADLER Acryl-Fensterfüller HighRes 5501
 ADLER Aqua-Cleaner 80080
 ADLER Top-Cleaner 7208
 ADLER Window Care-Set 7229
 ADLER Top-Care 7227
 Pullex Color 50530 ff
 Pullex Aqua-Color 53331 ff

FURTHER DETAILS

Durability / storage

At least 1 year in the original sealed containers.

Make sure the product is protected against moisture, direct sunlight, frost and high temperatures (above 30 °C).

Technical specifications

VOC content EU threshold for Aquawood Covapro 40 (cat. A/d):
130 g/l (2010). Aquawood Covapro 40 contains a
maximum of 50 g/l VOC.

**Safety-related
information**

Further information on the subject of safety during transport, storage and handling as well as disposal can be found in the relevant safety data sheet. The current version can be accessed on the Internet at **www.adler-lacke.com**.

The product is only suitable for the industrial and professional use

Inhaling paint aerosols whilst spraying must generally be avoided. This is ensured by correctly using a respiratory mask (combination filter A2/P2).
